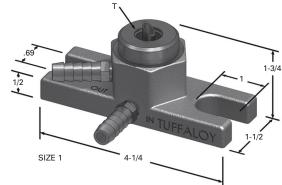
TUFFALOY PLATEN-MOUNTED HOLDERS

PM HOLDERS

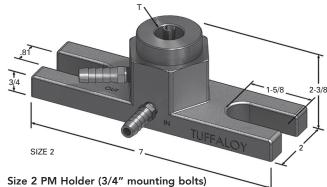
TUFFALOY PM holders may be mounted directly to press-type welder platens, or they can be used as components of special weld fixturing. They come in two sizes, which match standard T-slot spacings (either of which can be furnished to hold any of the four standard tips: 4, 5, 6 or 7 RW). The smaller holder is for use on RWMA Size 1 welders, which have the 3-1/2" spacing. The larger one is for the Size 2 and 3 welders, which have the 5- and 6-inch spacing.

Big, half-inch mounting bolts may be used to assure good conductivity. The holders may be used one-to-one or in multiples closely bunched. PM holders make special fixture building easy. They can be bolted to a fixture or back-up base as easily as to a platen. They are compact and have self-contained coolant systems. These PM holders are made of Class 2 (C18200) alloy.

S	TANDARD TIP PM HOLDERS				
RW Tip	Size 1 (Small)		Size 2 (Large)		
Socket	Descrip- tion	Part No.	Descrip- tion	Part No.	
4	4560	350-4560	4570	350-4570	
5	4561	350-4561	4571	350-4571	
6	4562	350-4562	4572	350-4572	
7	4563	350-4563	4573	350-4573	



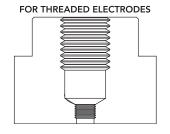
Size 1 PM Holder (5/8" mounting bolts)

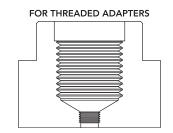


FOR THRE	FOR THREADED ELECTRODES				
Thread Size	Size 1	Size 2			
5/8-11	350-4580	350-4590			
3/4-10	350-4581	350-4591			

FOR THREADED ADAPTERS					
Thread Size	Size 1	Size 2			
7/8-14 1-12	350-4582 350-4583	350-4592 350-4593			

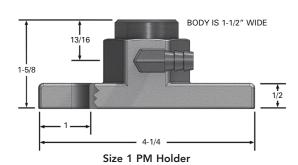
See adapters page 17

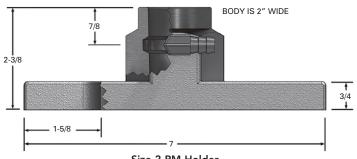






	NUT AND STUD PM HOLDERS						
PM Holders	Holder	For 1" Dia. Electrodes		For 1-1/2" Dia. Electrodes			
T-Slot Spacing	Size	Description	Part No.	Description	Part No.		
3-1/2	1PM	4515	350-4515				
5 & 6	2PM	4525	350-4525	4526	350-4526		





Size 2 PM Holder

