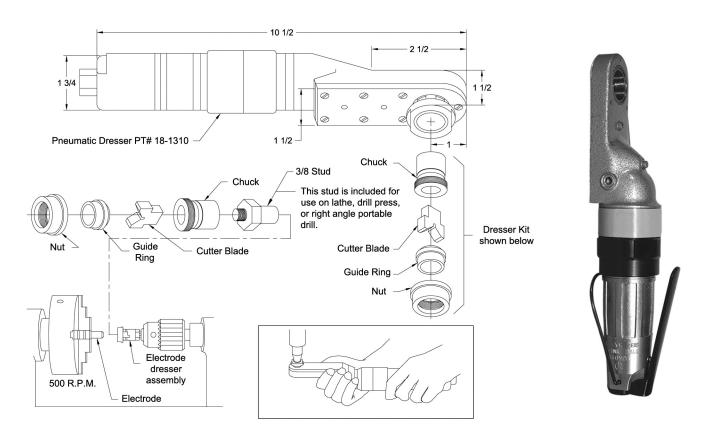
PNEUMATIC POWER HANDLE ELECTRODE DRESSER PART NO. 18-1310



Light weight and rugged construction, this Pneumatic Power Handle requires a clearance of only 1-1/2" with a standard ring and 2" with an extended ring. In most situations this allows dressing of electrodes without removal from the welder. Operating at a cutting speed of 1200 rpm, it enables the operator to dress electrodes quickly and accurately. Cutters and guide rings are easily replaced. These must be matched to the electrode nose and are selected from the chart below.

Electrode Dresser 18-1310 is supplied without blade holder, ring, and cutter blade. When ordering, specify the "Kit" appropriate for your dressing needs as selected from the table below. "The stud" furnished with the kit is not required when using the Pneumatic Power Handle. It may optionally be used, but will increase the clearance required on the welder for dressing. Additional special cutters can be furnished upon special request.

These kits may also be used for cap electrode dressing.

| Size To Dress | | | | | | | | | |
|---------------------|---|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|
| 4 RW .482 Dia | Nose style | Dome | Pointed | Flat | 2" Radius | 3" Radius | 4" Radius | 10" Radius | Truncated |
| | Kit to Order** | 18-1390411 | 18-1390420 | 18-1390410 | 18-1390413 | 18-1390414 | 18-1390415 | 18-1390416 | 18-1390412 |
| | Replacement Blade Replacement Guide Ring (Each for above kit) | 18-139411 18-139401 | 18-139420 18-139402 | 18-139410 18-139401 | 18-139413 18-139401 | 18-139414 18-139401 | 18-139415 18-139401 | 18-139416 18-139401 | 18-139412 18-139401 |
| 5 RW .625 Dia | | | 11 | | | | | | |
| | Kit to Order** | 18-1390511 | 18-1390520 | 18-1390510 | 18-1390513 | 18-1390514 | 18-1390515 | 18-1390516 | 18-1390512 |
| | Replacement Blade Replacement Guide Ring (Each for above kit) | 18-139511 18-139501 | 18-139520 18-139502 | 18-139510 18-139501 | 18-139513 18-139501 | 18-139514 18-139501 | 18-139515 18-139501 | 18-139516 18-139501 | 18-139512 18-139501 |

^{**} Note: This kit includes Stud for (for 3/8 Keyed Chuck), Chuck, 1 Guide Ring, 1 Appropriate blade, and Retaining Nut. Note: Cutters are NOT designed to conform to "Electrode Cap" geometries. Caps are intended for value salvage when expended.

